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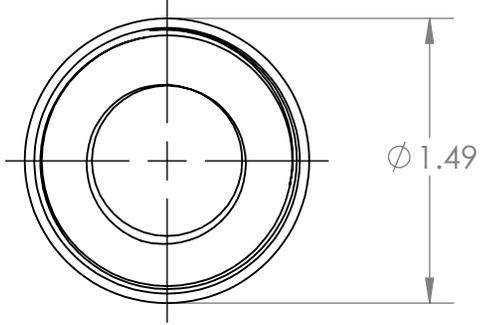
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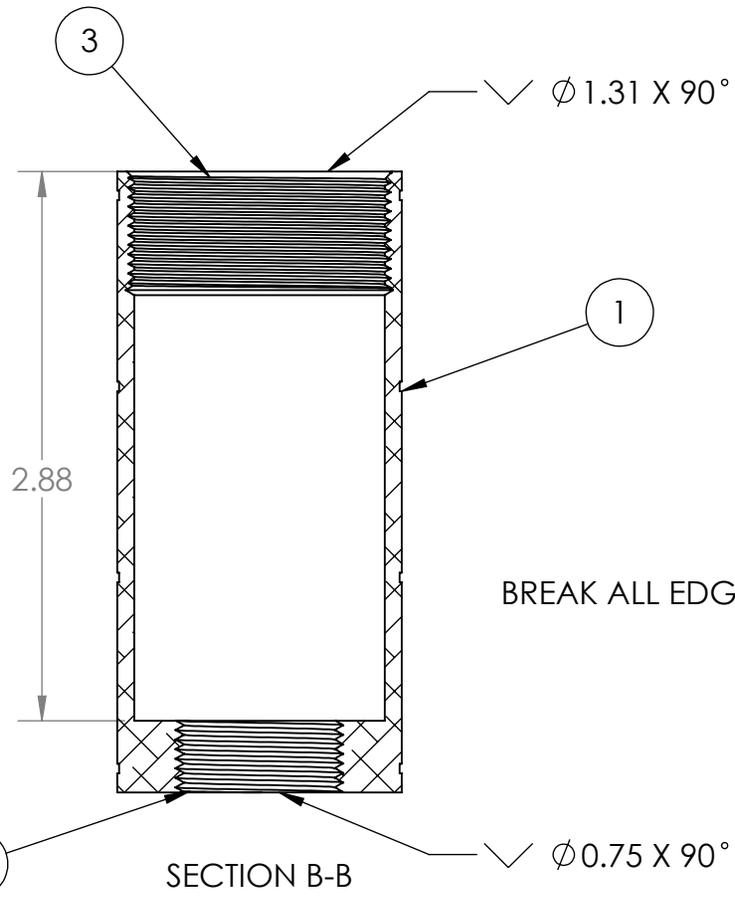
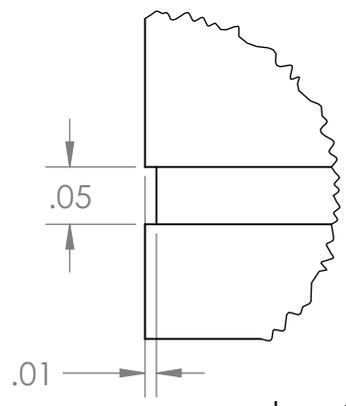
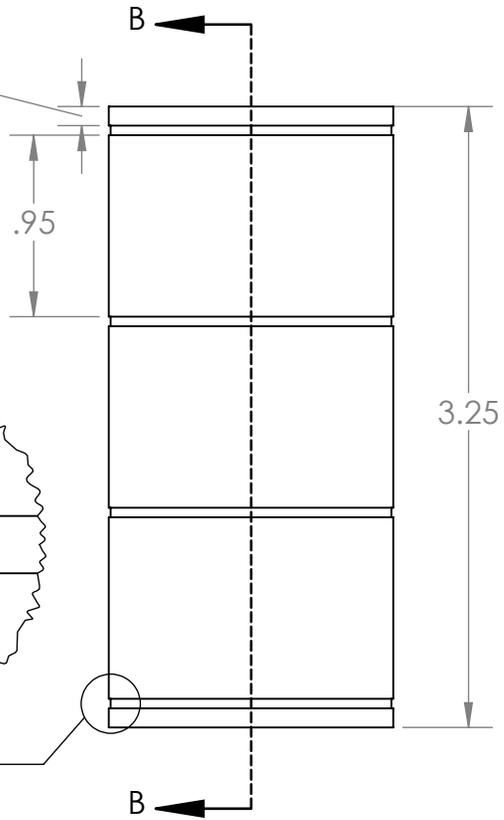
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- NOTES:
1. 4 EA GROOVES SHALL BE EVENLY SPACED CENTERED 0.1 IN FROM EACH END.
 2. THREADS FOR THE BOTTOM ARE 1/2 IN NPT
 3. THREADS FOR THE TOP ARE 20 TPI

.10
TYP BOTH ENDS



BREAK ALL EDGES R 0.005

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/64$
TWO PLACE DECIMAL $\pm .015$
THREE PLACE DECIMAL $\pm .005$
ANGULAR:
MACH $\pm 1^\circ$ BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER: ANSI



NAME		DATE	
DRAWN	J. O'CONNOR	10/11/2018	
CHECKED			
MATERIAL			

TITLE: BODY, FLASHLIGHT, 1.5 IN		FILE NAME: 1.5 INCH FLASHLIGHT	REV NEW
SIZE A	DO NOT SCALE DRAWING SCALE: 1:1		SHEET 1 OF 3

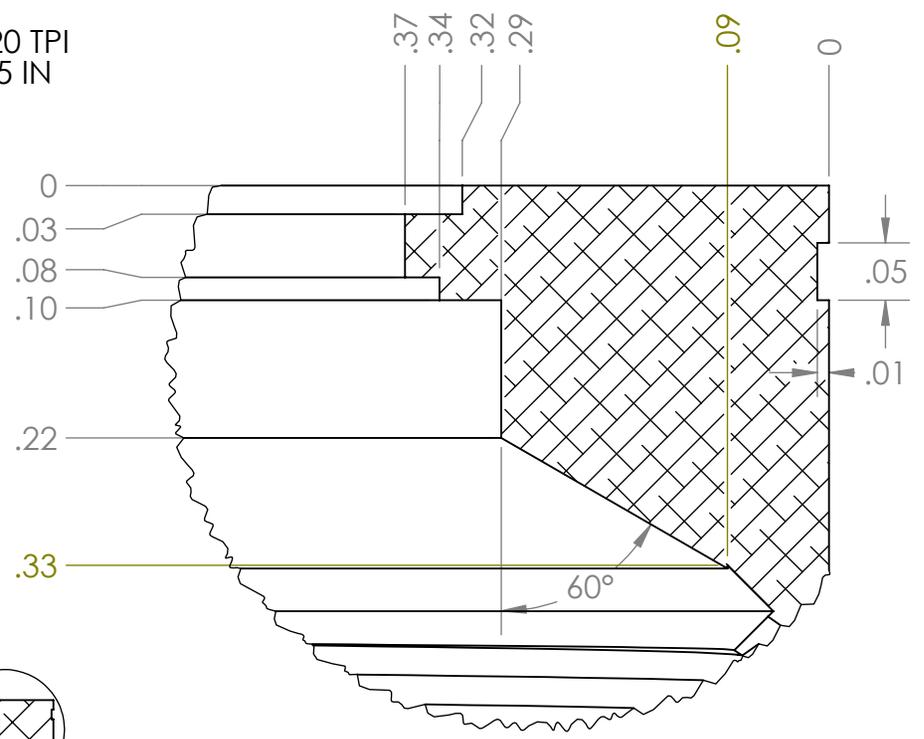
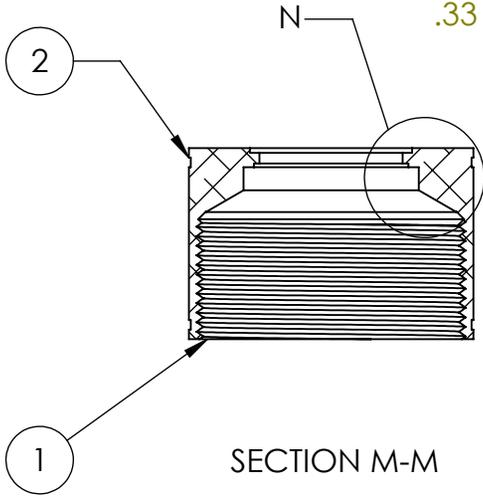
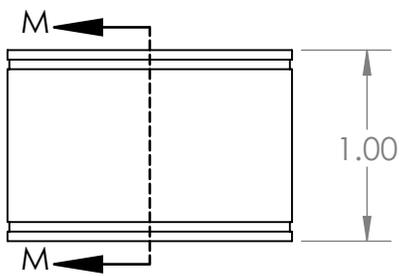
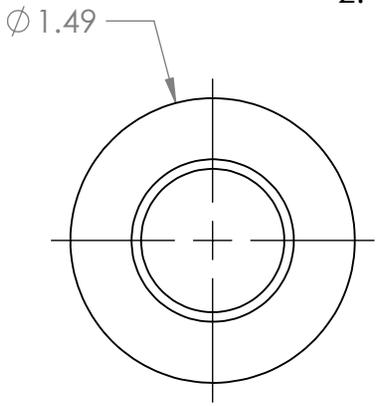
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- NOTES:
1. THREADS FOR CAP ARE TO BE 20 TPI
 2. GROOVES SHALL BE SPACE 0.05 IN FROM EACH END OF THE CAP.



DETAIL N
SCALE 6 : 1

BREAK ALL EDGES R 0.005

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TOLERANCES:
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TWO PLACE DECIMAL $\pm .015$
THREE PLACE DECIMAL $\pm .005$
ANGULAR:
MACH $\pm 1^\circ$ BEND $\pm 2^\circ$
INTERPRET GEOMETRIC TOLERANCING PER: ANSI



NAME	DATE
DRAWN J. O'CONNOR	10/11/2018
CHECKED	
MATERIAL	

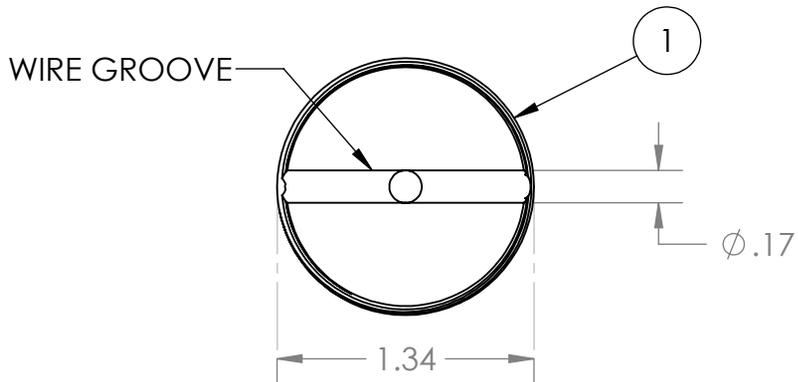
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SIZE	FILE NAME:	REV
A	1.5 INCH FLASHLIGHT	NEW
FINISH	DO NOT SCALE DRAWING SCALE: 1:1	SHEET 2 OF 3

2

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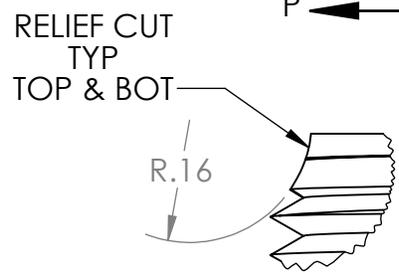
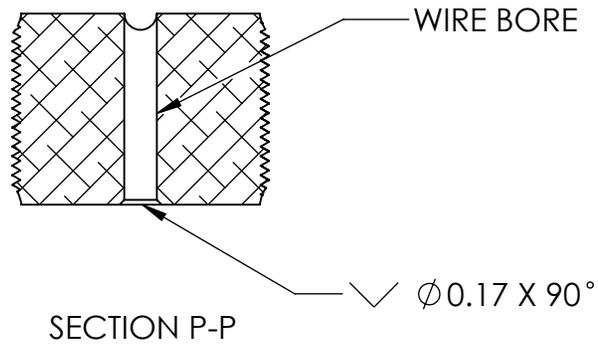
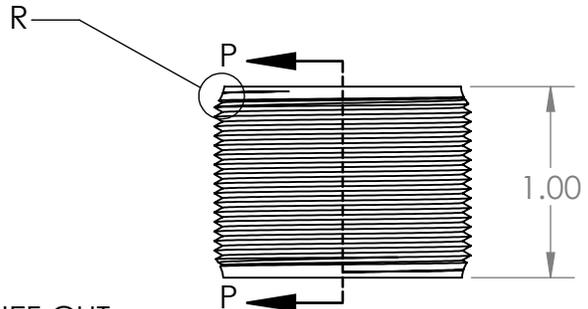
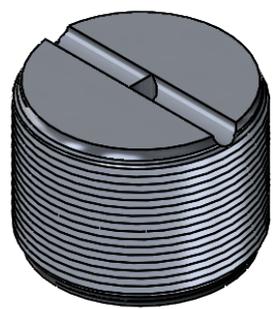
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NOTES:
 1. THREADS FOR UNION SHALL BE 20 TPI AND SHALL MATCH AND MATE WITH THREADS FOR BODY AND CAP.

BREAK ALL EDGES R 0.005



DETAIL R
SCALE 4 : 1

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 TWO PLACE DECIMAL $\pm .015$
 THREE PLACE DECIMAL $\pm .005$
 ANGULAR:
 MACH $\pm 1^\circ$ BEND $\pm 2^\circ$
 INTERPRET GEOMETRIC TOLERANCING PER: ANSI



NAME		DATE	
DRAWN	J. O'CONNOR	10/11/2018	
CHECKED			
MATERIAL			

TITLE: UNION, FLASHLIGHT, 1.5 IN		REV	
SIZE A	FILE NAME: 1.5 INCH FLASHLIGHT	NEW	
FINISH		DO NOT SCALE DRAWING SCALE: 1:1	SHEET 3 OF 3

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